



- 7 Loctite 271 (Obtain Locally)
- 12 Loctite Master Gasket (92-12564-1)
- 14 2 Cycle Outboard Oil (92-13249A24)
- 51 Loctite 222 (Obtain Locally)
- 33 Loctite 680 (Obtain Locally)
- 95 2-4-C With Teflon (92-825407A12)

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	884	9765113	CYLINDER BLOCK	1	(135)	3
1	884	9763T23	CYLINDER BLOCK	1	(150/XR6/MAG. III)	3
1	884	9763T17	CYLINDER BLOCK	1	(175)	3
1	884	9763T61	CYLINDER BLOCK	1	(200)	3
2	16	818138 3	STUD-POWERHEAD (1-3/4 IN.)	6		3
3	16	67065 3	STUD-POWERHEAD (5-1/2 IN.)	2		3
3	16	78438 4	STUD-POWERHEAD (6-3/4 IN.)	2		3
4	17	43044	DOWEL PIN-LOCATING	2		3
5	17	67296	DOWEL PIN (BEARING RACE)	2		3
6	27	11338	GASKET-SEALING	2		4.3
7		42249	COVER-STARTER MOTOR (UP)	1		3
8	10	828213	SCREW (1-1/2 IN.) (HEX FLANG	2		3
9		76867	COVER (LOWER)	1		3
10	10	828214	SCREW (2 IN.) (HEX HEAD FLAN	2		3
11	21	43278 1	FITTING	1		
12	23	99448	BUSHING	1		3
13	10	66717	SCREW (3-1/4 IN.)	8		3
13	10	74824	SCREW (1-1/4 IN.)	6		3
14		NSS	PLUG	1		6
15	1159	9642A 1	UPPER END CAP ASSEMBLY	1		3
16	25	54029	O-RING	1		4.3
17	31	16756A 4	ROLLER BEARING	1		3
18		NSS	RACE	1		6
19	26	41953	OIL SEAL	1		3
20	10	69034	SCREW (1 IN.)	4		3
21	16	15094	STUD (1-7/8 IN.)	1		
22	54	63153	J-CLIP	1		
23		NSS	PLUG-SERIAL NUMBER	1		6
24	23	67269	SPACER	1		
25	12	49221	WASHER	3		
26	11	816874	NUT	3		
27		87076A10	IDLE CONTROL	1		
28	10	69020	SCREW (10-32 X 7/8)	3		
29	12	30164	WASHER	3		
30		42248	BRACKET	1		3
31	10	49668	SCREW (3/4 IN.)	2		3
32	16	15093	STUD (1 IN.)	2		
33		26852	CAP	1		3
34	10	64022	ADJUSTING SCREW	1		3
35	11	64015	JAM NUT	1		3
36	1159	7809A 1	LOWER END CAP	1		2